

PROFLEX™

PRO-STICK 88

SOLVENT-FREE CLEAR SPREAD VCT ADHESIVE

DESCRIPTION:

Pro-Stick 88 is a solvent-free adhesive designed for the installation of Vinyl Composition Tile. Pro-Stick 88 provides quick dry times and extended working time with up to 24 hours of aggressive tack.

- E.Q. 4.1:** Low-Emitting Materials: Adhesives & Sealants
- E.Q. 4.3:** Low-Emitting Materials: Carpet Systems
- M.R. 5.1:** Regional Materials: 10% Extracted, Processed & Manufactured Regionally
- M.R. 5.2:** Regional Materials: 20% Extracted, Processed & Manufactured Regionally

RECOMMENDED SUBSTRATES:

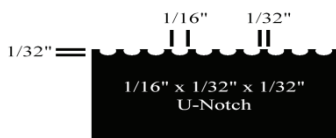
- Concrete
- APA Approved Plywood
- Terrazzo
- Fiber Cement Underlayment
- Portland Based Patching Underlayments
- Radiant Heated Sub-floors
- Properly prepared VCT (single layer)
- Properly prepared sheet vinyl (single layer)

SUB-FLOOR PREPARATION:

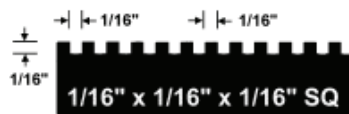
We require that moisture tests be performed on all concrete sub-floors regardless of grade level or whether or not the concrete is freshly poured or is classified as an older slab. Moisture testing should be performed by ASTM F1869 Calcium Chloride Tests with moisture levels not to exceed Five (5) pounds per Twenty-Four (24) hours per one thousand (1000) square feet or ASTM F2170 In Situ Relative Humidity Test with readings, not to exceed eighty (80) percent on existing slabs. New Construction Projects, or Green slabs can have a Moisture Vapor Emission Rate of up to Eight (8) pounds per Twenty-Four (24) hours per one thousand (1000) square feet or 90% when tested in accordance with ASTM F-2170. Additional information with regard to these tests and results can be obtained through Proflex Technical Service Department.

COVERAGE AND TROWEL RECOMMENDATION:

Non-Porous Surfaces
 1/16"x1/32"x1/32" U
 Coverage 200-300
 Sq.Ft. / Gallon



Porous Surfaces
 1/16"x1/16"x1/16" Sq
 Coverage 150-200
 Sq.Ft./Gallon



DIRECTIONS:

Refer to all manufacturer's recommendations and approvals prior to installation. **For Indoor Use Only.** For best results install at 70°F (+/- 5°) and 50% R.H. (+/- 5%).

1. Floor must be clean, dry and free from paint, dust or concrete curing compounds, etc.
2. Cracks and uneven surfaces must be filled with an approved Cementitious underlayment compounds such as Proflex Feather Flex or PSP.
3. Adhesive and floor must be 65°F or higher.
4. Apply adhesive to the floor with the approved notched trowel in a thin uniform coat. Do not spread too thinly if applied by brush or roller.

Note: Trowel application is preferable.

5. Allow adhesive to dry until it loses its milky appearance and does not transfer to finger when touched. This will take thirty minutes to one hour, depending on temperature and humidity. When dry, the adhesive is tacky.
6. Tile may be installed once adhesive has dried and becomes tacky. Tile can be safely installed up to 24 hours later.
7. Install tile, carefully positioning material since tile will be difficult to slide once placed in adhesive. Rolling utilizing a 50 -100 lb. 3 section floor roller will help achieve better initial adhesion.
8. Remove any excess adhesive from tile with fine steel wool and soapy water. Tools may be cleaned with Mineral Spirits .
9. Keep container tightly covered when not in use.

CLEAN-UP:

Remove wet adhesive immediately with a damp cloth. Use Mineral Spirits to remove dried adhesive.

CAUTION: Mineral Spirits are flammable. Read and follow all precautions on container label.

PHYSICAL PROPERTIES:

- Drying time: 30-45 minutes depending on ambient conditions
- Working time: up to 24 Hours depending on ambient conditions
- Shelf Life One Year in unopened container
- Moisture Vapor Emission:8 lb's per ASTM F-1869, 90% per ASTM F-2170
- pH must be between 7-9
- Freeze Thaw Stable 5 cycles @ 20 Degrees F.

PACKAGING:

One - 4 Gallon Pail

WARNING!!

Various Federal, State and Local Government agencies have regulations governing the removal of in-place asbestos-containing material. If you contemplate the removal of a resilient floor covering structure that contains (or is presumed to contain) asbestos, you must review and comply with all applicable regulations. Follow the RFCI's Recommended Work Practices for Removal of Resilient Floor Coverings. RFCI, 401 East Jefferson St., Suite 102, Rockville, MD 20850 – phone 301-340-8580

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